Safety Instructions and Job Hazard Analysis: CNC Mill CNC Lathe
<table>
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<th>Job/Task Step</th>
<th>Hazard</th>
<th>Hazard Control Method/PPE</th>
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| Inspect Equipment/PPE Check/Buddy System | N/A                                 | • Don all required PPE for use of the CNC Mill. Approved Safety Glasses with side shields, closed toe shoes, long pants.  
• Ensure that you communicate with someone in the space of your activities and have them review this document with you so all hazards are known. |
| Transport material into CNC Mill table | Strains/Sprains, Pinch Points, Slip/Trip/Fall, Foot Injury | • Use proper lifting technique while placing material into the mill. If the material is too heavy, ask for help or use a lift/hoist to load the mill.  
• Be aware of hand and body placement.  
• Be sure the area in front of and around the mill is free of slip/trip/fall hazards. |
| Lock material into to mill            | Strains/Sprains, Pinch Points       | • Use proper lifting technique. Ask for help when adjustments are needed.  
• Be aware of hand and body placement. |
| Close doors and load program to start Mill | Pinch Points                        | • Be aware of hand and body placement.                                                   |
| Remove finished product and clean the area | Splash/Spray Hazards, Abrasions, Strains/Sprains Pinch Points | • Wear eye protection at all times to prevent from coolant or other foreign bodies from entering the eye.  
• Metal shavings may be sharp. Wear gloves while working around metal filings to prevent abrasions.  
• Use proper lifting techniques when removing the material. If the material is too heavy, ask for help or use a lift/hoist to remove.  
• Be aware of hand and body placement. |

In case of malfunction: If the tool does not perform as anticipated, or makes an unfamiliar sound, or creates any safety concerns: IMMEDIATELY notify a Maker Ninja and ask them to Lockout and Tag out the tool until a follow-up inspection can be completed.