## Safety Instructions and Job Hazard Analysis: Laser cutter

Job/Task Step	Hazard	Hazard Control Method/PPE
Inspect Equipment/PPE Check/Buddy System	N/A	Ensure that you communicate with someone in the space of your activities and have them review this document with you so all hazards are known.
Program and start the printer.	Pinch Points, Hot Surfaces	<ul> <li>Prior to programming the cutter, close the door to prevent injury from unwanted movement.</li> <li>Do not attempt to open the door while the cutter is in motion. Press the red button to stop.</li> <li>Do not leave the cutter unattended due to the potential for fire.</li> <li>Know the location of fire extinguisher prior to beginning.</li> </ul>
Turn off and remove cut material.	Hot Surfaces	Don't touch the lens assembly. It can be hot.
Clean the area.	Hot Surfaces, Flying Debris	<ul><li>Vacuum debris from the catch tray.</li><li>Wear safety glasses to prevent eye injury.</li></ul>

In case of malfunction: If the tool does not perform as anticipated, or makes an unfamiliar sound, or creates any safety concerns: IMMEDIATELY notify a Maker Ninja and ask them to Lockout and Tag out the tool until a follow-up inspection can be completed.