Safety Instructions and Job Hazard Analysis: Portable Power Drill

Long pants are required at all times when operating this equipment.

Job/Task Step	Hazard	Hazard Control Method/PPE
Inspect Equipment/PPE Check/Buddy System	N/A	 Don all required PPE for use of the Portable Power Drill. Approved Safety Glasses with side shields, Long Pants, and Closed Toe Shoes. Additional foot protection is required when working with heavy parts and pieces. Tuck in shirt, no loose fitting clothing or jewelry. Long hair must be pulled back or tucked into a hat. Work with the supervisor of the space to review operation and ensure all risks have been addressed.
Insert Bit/Drive and ensure that it is tight	Abrasion/Laceration	 Unplug the drill before inserting or removing bit or driver into the chuck. Handle the bit/driver carefully and be aware of sharp edges. Tighten up" the motor to tighten the chuck. Use the chuck key for old style keyed chucks. Be aware of pinch point hazards.
Drill Hole/Tighten Screw	Abrasion/Laceration, Eye Injury, Muscle Strain, Noise Hazards	 Be aware of pinch points and moving parts. Loose clothing, jewelry and hair can be caught in moving parts. Wear approved safety glasses with side shields to protect from flying debris. Use proper technique when bending/pushing. Consider ear plugs to protect from high noise. Wear all required PPE; Safety Glasses, Closed Toe Shoes, and Long Pants.
Remove Bit/Driver	Abrasion/Laceration	Handle the bit/driver carefully and be

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		aware of sharp edges.
		Be aware of pinch point hazards.
Clean the Area	Flying Debris, Abrasion/Laceration, Muscle Strain	 Sweep up of all debris from drilling/screwing activities. Be aware of sharp objects. Use proper lifting technique when cleaning. Wear safety glasses.

In case of malfunction: If the tool does not perform as anticipated, or makes an unfamiliar sound, or creates any safety concerns: IMMEDIATELY notify a Maker Ninja and ask them to Lockout and Tag out the tool until a follow-up inspection can be completed.